- (5) Verify that the transfer operations are proceeding within design conditions and that overpressure or overfilling does not occur by monitoring applicable flow rates, liquid levels, and vapor returns.
- (6) Manually terminate the flow before overfilling or overpressure occurs; and
- (7) Deactivate cargo transfer systems in a safe manner by depressurizing, venting, and disconnecting lines and conducting any other appropriate operations.
- (c) In addition to the requirements of paragraph (b) of this section, the procedures for cargo transfer must be located at the transfer area and include provisions for personnel to:
- (1) Be in constant attendance during all cargo transfer operations;
- (2) Prohibit the backing of tank trucks in the transfer area, except when a person is positioned at the rear of the truck giving instructions to the driver:
  - (3) Before transfer, verify that:
- (i) Each tank car or tank truck complies with applicable regulations governing its use;
- (ii) All transfer hoses have been visually inspected for damage and defects;
- (iii) Each tank truck is properly immobilized with chock wheels, and electrically grounded; and
- (iv) Each tank truck engine is shut off unless it is required for transfer operations:
- (4) Prevent a tank truck engine that is off during transfer operations from being restarted until the transfer lines have been disconnected and any released vapors have dissipated;
- (5) Prevent loading LNG into a tank car or tank truck that is not in exclusive LNG service or that does not contain a positive pressure if it is in exclusive LNG service, until after the oxygen content in the tank is tested and it exceeds 2 percent by volume, purged in accordance with a procedure that meets the requirements of AGA "Purging Principles and Practice;"
- (6) Verify that all transfer lines have been disconnected and equipment cleared before the tank car or tank truck is moved from the transfer position; and

(7) Verify that transfers into a pipeline system will not exceed the pressure or temperature limits of the system.

## § 193.2515 Investigations of failures.

- (a) Each operator shall investigate the cause of each explosion, fire, or LNG spill or leak which results in:
- (1) Death or injury requiring hospitalization; or
- (2) Property damage exceeding \$10,000.
- (b) As a result of the investigation, appropriate action must be taken to minimize recurrence of the incident.
- (c) If the Administrator or relevant state agency under the pipeline safety laws (49 U.S.C. 60101 et seq.) investigates an incident, the operator involved shall make available all relevant information and provide reasonable assistance in conducting the investigation. Unless necessary to restore or maintain service, or for safety, no component involved in the incident may be moved from its location or otherwise altered until the investigation is complete or the investigating agency otherwise provides. Where components must be moved for operational or safety reasons, they must not be removed from the plant site and must be maintained intact to the extent practicable until the investigation is complete or the investigating agency otherwise provides.

[Amdt. 193–2, 45 FR 70405, Oct. 23, 1980, as amended by Amdt. 193–10, 61 FR 18517, Apr. 26, 1996]

## § 193.2517 Purging.

When necessary for safety, components that could accumulate significant amounts of combustible mixtures must be purged in accordance with a procedure which meets the provisions of the AGA "Purging Principles and Practice" after being taken out of service and before being returned to service

## § 193.2519 Communication systems.

(a) Each LNG plant must have a primary communication system that provides for verbal communications between all operating personnel at their work stations in the LNG plant.